

ASSEMBLY INSTRUCTIONS

Description: Voyager Accent chest

Important safety instructions:

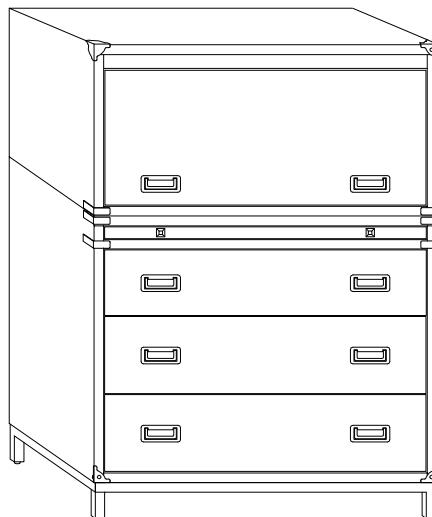
- Please carefully read all instructions before assembling the chest.
- For your safety and ease, assembly by two or more adults is recommended.
- Keep instructions for future use.

Pre-assembly:

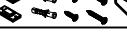
- Do not discard any contents until after assembly is complete to avoid accidentally discarding small parts or hardware.
- Remove all parts and hardware from box along with any plastic protective packaging.

Parts List

Item	Description		QTY
P1	Top Chest		1
P2	Bottom Chest		1
P3	Bottom Rails		2
P4	Side leg Frames		2



Hardware List

Item	Description		QTY
H1	Bolts Ø1/4*5/8"		22
H2	Lock Washers 1/4"		22
H3	Flat Washers 1/4"		22
H4	Allen Wrench 1/4"		1
H5	Mending Plates		2
H6	Anti Tip Kit		1 SET

Assembly Procedures:

Step 1. Assemble the chest on a flat, soft surface such as a carpet or cloth to prevent scratching the finish.

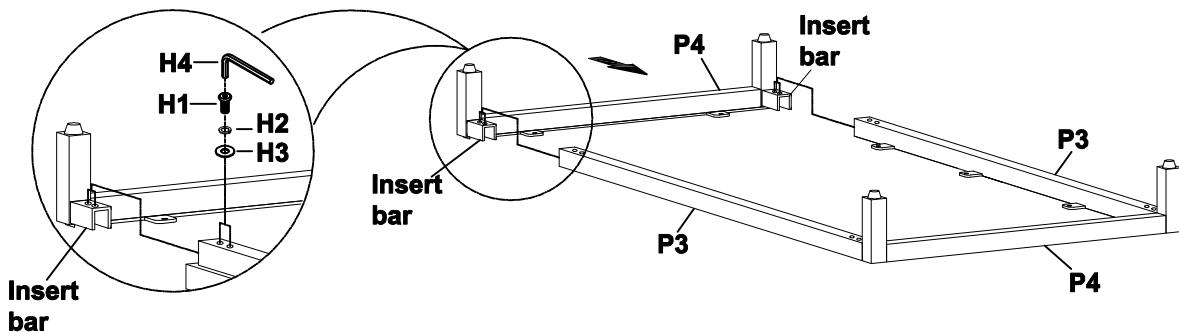
Loosely attach each side leg frame (P4) to bottom rails (P3) as shown below.

(H1)x8 Bolts Ø1/4*5/8" 

(H2)x8 Lock Washers 1/4" 

(H3)x8 Flat Washers 1/4" 

(H4)x1 Allen Wrench 1/4" 



Step 2. Attach the base to the bottom of bottom chest (P2) as shown below. Securely tighten the bolts with Allen wrench (H4) .

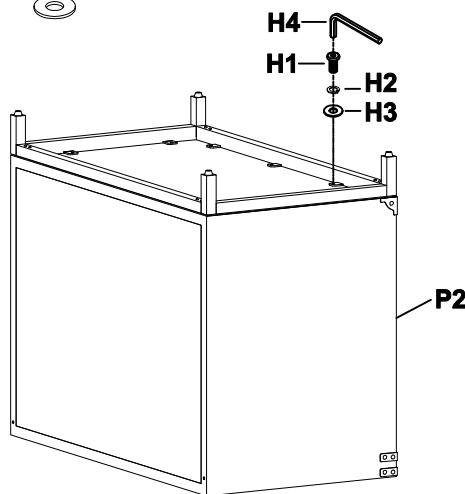
(H1)x10 Bolts Ø1/4*5/8"



(H2)x10 Lock Washers 1/4"



(H3)x10 Flat Washers 1/4"



Step 3.

- 1) Securely tighten the bolts with Allen wrench (H4). Turn the assembled bottom chest (P3) to an upright position.
- 2) Hold the top chest (P1) to the assembled bottom chest (P3) by two or more adults is recommended.
- 3) Lock the back of top chest (P1) and bottom chest (P2) using mending plates (H5) as shown below.
- 4) **Leveler adjustment:** Leveler are installed on the legs and adjust as needed to make sure the chest is level. Assembly is complete.

(H1)x4 Long Bolts Ø1/4*5/8"



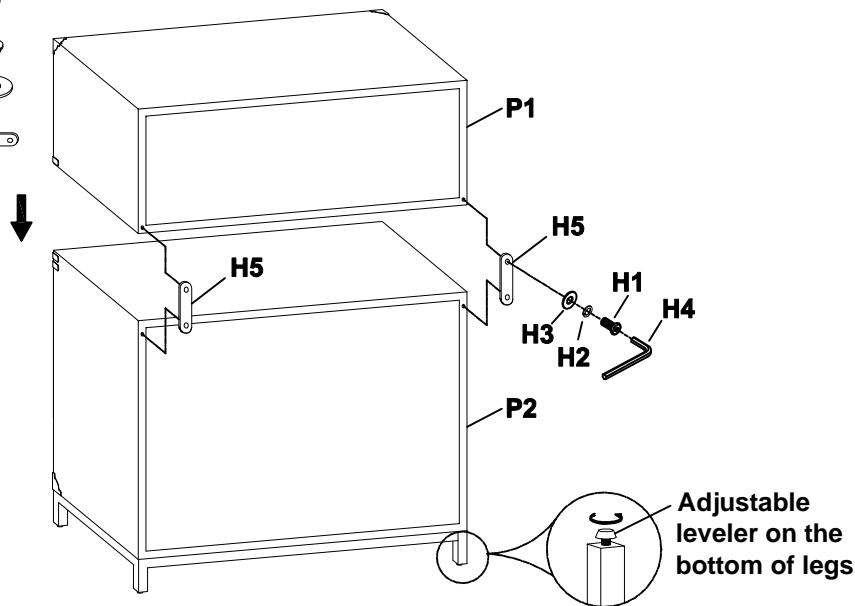
(H2)x4 Lock Washers 1/4"



(H3)x4 Flat Washers 1/4"



(H5)x2 Mending Plate



Step 4. Recommend that you attach the products to your wall as a safety precaution. Please see the other instructions "Furniture Safety Bracket Tip Resistant".

Caution: Failure to follow these instructions may cause the bolts to misalign during assembly.

ADDITIONAL NOTE ABOUT SAFETY: BOLTS MAY LOOSEN DURING NORMAL EVERYDAY USE. THEY SHOULD BE PERIODICALLY INSPECTED AND RE-TIGHTENED TO PREVENT DAMAGE OR INJURY. ALWAYS CHECK TO BE SURE THAT ALL HARDWARE IS KEPT TIGHTENED.

Thank you for your purchase

Furniture Safety Bracket Tip Resistant

- Designed to help prevent furniture tipover.
- Detachable strap allows for easy moving of furniture for cleaning.
- Also helps prevent furniture tipover during minor tremore.

Installation:

**Short Screw
(2pcs)**



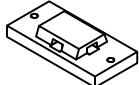
**Long Screw
(2pcs)**



**Strap
(1pcs)**



**Bracket
(2pcs)**



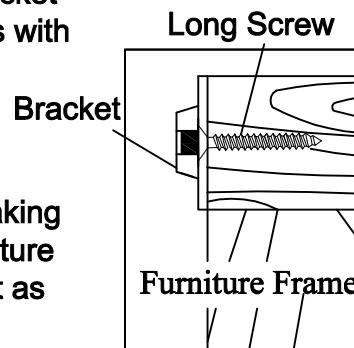
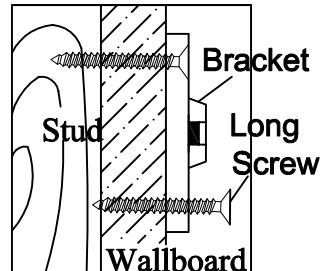
**(H11) x 2
Plastic anchor
(Ø4 x 1-1/2")**



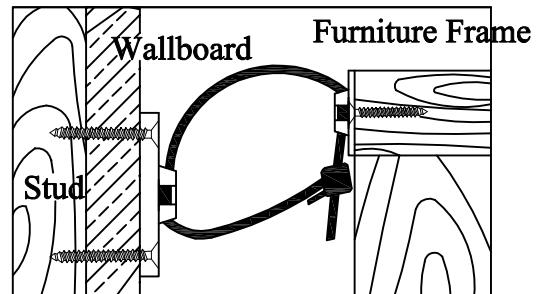
1. Locate a wall stud behind your furniture. Position a bracket on the stud approximately 1" below the top of the furniture. Mark and drill pilot hole into the center of the stud with a 3/32" drill bit. Press the plastic anchors in the holes and gently tap until the flange on the plastic anchor is against the wall surface, then attach a bracket to the stud with the long screws provided.



2. On the back of the furniture, a bracket will need to be attached to the furniture frame at the top. To do this, temporarily move the furniture into its final position and mark the location of the wall bracket on the furniture frame. Move the furniture away from the wall and place a bracket on the mark. Mark and drill holes for screws with a 3/32" drill bit. Attach the bracket to the furniture with the short screws provided.



3. Move the furniture into its final position, taking care to line up the wall bracket with the furniture bracket. Thread a strap through the bracket as shown in the illustration. Tighten strap until snug. Do not overtighten.



Important:

Check to be sure the wall bracket is firmly screwed into wall stud, the furniture bracket is firmly attached to the frame, and the strap is snug.

Caution:

This product is not to be a substitute for proper parental supervision. Manufacturer assumes no liability for improper installation or excessive loads placed on screws brackets or straps.