





Important safety instructions:

- Please carefully read all instructions before assembling the desk.
- For your safety and ease, assembly by two or more adults is recommended.
- Keep instructions for future use.



Pre-assembly:

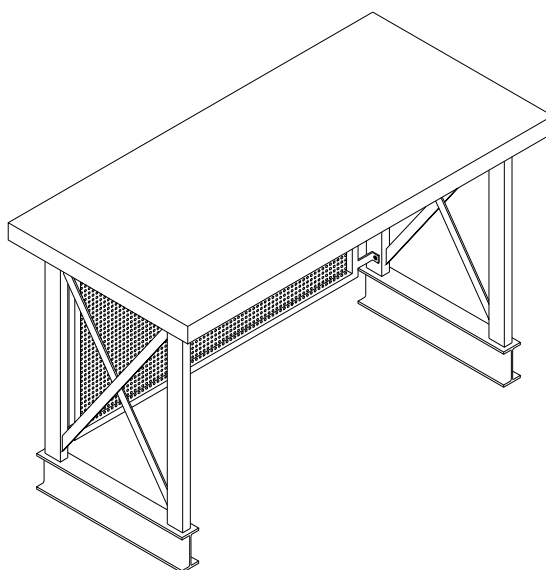
- Do not discard any contents until after assembly is complete to avoid accidentally discarding small parts or hardware.
- Remove all parts and hardware from box along with any plastic protective packaging.

Parts List

Item	Description		QTY
P1	Front Panel		1
P2	Right Side Frame		1
P3	Left Side Frame		1
P4	Top Panel		1

Hardware List

Item	Description		QTY
H1	Bolts $\phi 1/4'' \times 5/8''$		4
H2	Bolts $\phi 1/4'' \times 1''$		4
H3	Lock Washers $\phi 1/4''$		8
H4	Flat Washers $\phi 1/4'' \times 16\text{mm}$		8
H5	Allen Wrench $1/4''$		1



Assembly Procedures:

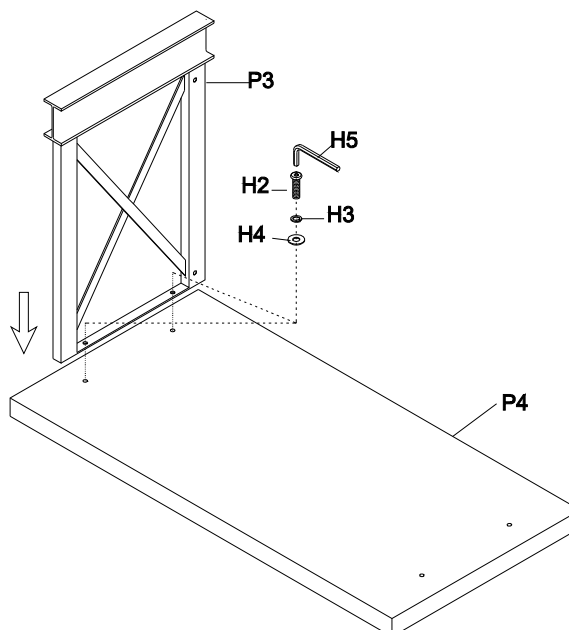
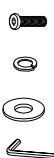
Step 1. Turn over the top panel (P4) on a flat, soft surface such as a carpet or cloth to prevent scratching the finish. Attach the left side frame (P3) to the bottom of top panel (P4) using bolts (H2), lock washers (H3) and flat washers (H4) as shown below.

(H2)x2 Bolts $\phi 1/4'' \times 1''$

(H3)x2 Lock Washers $\phi 1/4''$

(H4)x2 Flat Washers $\phi 1/4'' \times 16\text{mm}$

(H5)x1 Allen Wrench $1/4''$



Step 2. Loosely attach the front panel (P1) to the left side frame (P3) using bolts (H1), lock washers (H3) and flat washers (H4) as shown below.

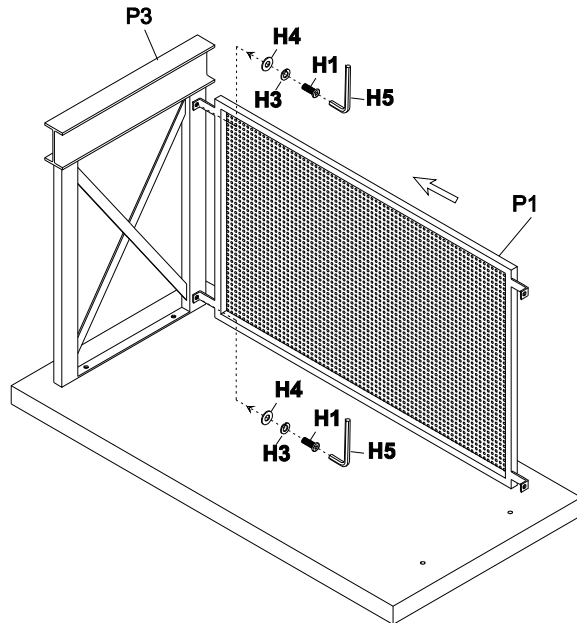
(H1)x2 Bolts $\phi 1/4 \times 5/8$ "



(H3)x2 Lock Washers $\phi 1/4$ "



(H4)x2 Flat Washers $\phi 1/4 \times 16\text{mm}$



Step 3. Loosely attach right side frame (P2) to the assembled front panel (P1) and top panel (P4) using bolts (H1 & H2), lock washers (H3) and flat washers (H4) as shown below.

(H1)x2 Bolts $\phi 1/4 \times 5/8$ "



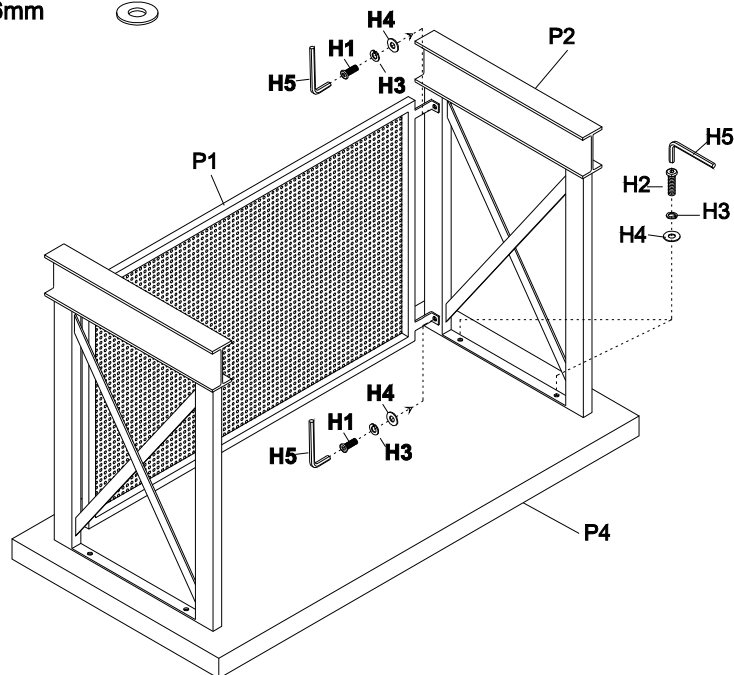
(H2)x2 Bolts $\phi 1/4 \times 1$ "



(H3)x4 Lock Washers $\phi 1/4$ "

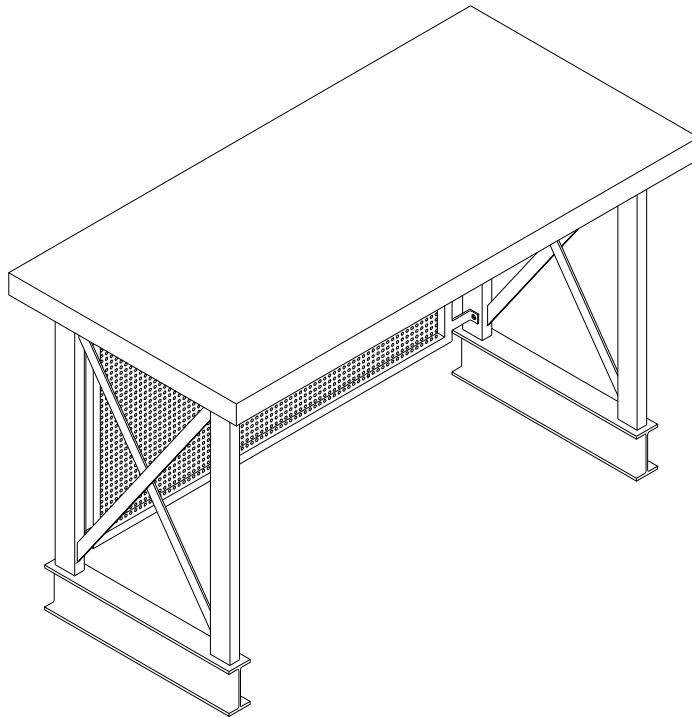


(H4)x4 Flat Washers $\phi 1/4 \times 16\text{mm}$



Step 4.

- 1) Securely tighten all bolts with Allen wrench (H5). Turn the assembled desk on an upright position.
- 2) Assembly is complete. **Failure to follow these instructions may cause the bolts to misalign during assembly.**



ADDITIONAL NOTE ABOUT SAFETY: BOLTS MAY LOOSEN DURING NORMAL EVERYDAY USE. THEY SHOULD BE PERIODICALLY INSPECTED AND RE-TIGHTENED TO PREVENT DAMAGE OR INJURY. ALWAYS CHECK TO BE SURE THAT ALL HARDWARE IS KEPT TIGHTENED.

Thank you for your purchase